

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 28.10.2025

Version number 04-00 (replaces version 03-05)

Revision: 28.10.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1 Product identifier**Trade name: **LUCITE® 406 Flowcoat 2.0****1.2 Relevant identified uses of the substance or mixture and uses advised against**

No further relevant information available.

Application of the substance / the mixture Coating agent**Uses advised against**

This product is not suitable for uses other than those specified in the "Use of the substance/mixture". If your particular manner of use is not listed, please contact the creator of this safety data sheet.

1.3 Details of the supplier of the safety data sheet**Manufacturer/Supplier:**

Dörken Coatings GmbH & Co. KG
Wetterstr. 58
58313 Herdecke
Germany
www.doerkencoatings.de

Phone: +49 2330 63 243

Fax: +49 2330 63 100 243

Further information obtainable from: msds.coatings@doerken.de**1.4 Emergency telephone number:**

Emergency CONTACT (24-Hour-Number):

GBK GmbH +49 (0)6132-84463

SECTION 2: Hazards identification**2.1 Classification of the substance or mixture****Classification according to Regulation (EC) No 1272/2008**

GHS07

Skin Sens. 1 H317 May cause an allergic skin reaction.

2.2 Label elements**Labelling according to Regulation (EC) No 1272/2008**

The product is classified and labelled according to the CLP regulation.

Hazard pictograms

GHS07

Signal word Warning**Hazard-determining components of labelling:**

2-methyl-2H-isothiazol-3-one

mixture of: 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1)

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1,2-benzisothiazol-3(2H)-one

Hazard statements

H317 May cause an allergic skin reaction.

Precautionary statements

P280 Wear protective gloves.

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P362+P364 Take off contaminated clothing and wash it before reuse.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

2.3 Other hazards**Results of PBT and vPvB assessment****PBT:** Not applicable.**vPvB:** Not applicable.**SECTION 3: Composition/information on ingredients****3.2 Mixtures****Description:** Mixture of substances listed below with nonhazardous additions.**Dangerous components:**

CAS: 2634-33-5 EINECS: 220-120-9 Reg.nr.: 01-2120761540-60-xxxx	1,2-benzisothiazol-3(2H)-one Acute Tox. 2, H330; Eye Dam. 1, H318; Aquatic Acute 1, H400; Aquatic Chronic 1, H410; Acute Tox. 4, H302; Skin Irrit. 2, H315; Skin Sens. 1A, H317 ATE: LD ₅₀ oral: 450 mg/kg LC ₅₀ / 4 h inhalative: 0.21 mg/l Specific concentration limit: Skin Sens. 1A; H317: C ₅₀ ≥ 0.036 %	≥0.025-<0.036%
CAS: 52-51-7 EINECS: 200-143-0 Reg.nr.: 01-2119980938-15-xxxx	2-bromo-2-nitropropane-1,3-diol Eye Dam. 1, H318; Aquatic Acute 1, H400 (M=10); Aquatic Chronic 1, H410 (M=1); Acute Tox. 4, H302; Acute Tox. 4, H312; Skin Irrit. 2, H315; STOT SE 3, H335	≥0-<0.025%

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CAS: 2682-20-4 EINECS: 220-239-6 Reg.nr.: 01-2120764690-50-xxxx	2-methyl-2H-isothiazol-3-one Acute Tox. 3, H301; Acute Tox. 3, H311; Acute Tox. 2, H330; Skin Corr. 1B, H314; Eye Dam. 1, H318; Aquatic Acute 1, H400 (M=10); Aquatic Chronic 1, H410 (M=1); Skin Sens. 1A, H317, EUH071 Specific concentration limit: Skin Sens. 1A; H317: $C \geq 0.0015 \%$	$\geq 0.0015 - < 0.025 \%$
CAS: 55965-84-9 Reg.nr.: 01-2120764691-48-xxxx	mixture of: 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1) Acute Tox. 3, H301; Acute Tox. 2, H310; Acute Tox. 2, H330; Skin Corr. 1C, H314; Eye Dam. 1, H318; Aquatic Acute 1, H400 (M=100); Aquatic Chronic 1, H410 (M=100); Skin Sens. 1A, H317, EUH071 Specific concentration limits: Skin Corr. 1C; H314: $C \geq 0.6 \%$ Skin Irrit. 2; H315: $0.06 \% \leq C < 0.6 \%$ Eye Dam. 1; H318: $C \geq 0.6 \%$ Eye Irrit. 2; H319: $0.06 \% \leq C < 0.6 \%$ Skin Sens. 1A; H317: $C \geq 0.0015 \%$	$\geq 0.0015 - < 0.0025 \%$

Additional information: For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General information:

In all cases of doubt, or when symptoms persist, seek medical advice.

Soiled, soaked clothes immediately take off.

Never give anything by mouth to an unconscious person.

After inhalation:

Supply fresh air; consult doctor in case of complaints.

In case of unconsciousness place patient stably in side position for transportation.

After skin contact:

Immediately wash with water and soap and rinse thoroughly.

If skin irritation or rash occurs: Get medical advice/attention.

Take off immediately all contaminated clothing and wash it before reuse.

After eye contact:

Remove contact lenses. Keep eye lids open and rinse plentifully for at least 10 minutes with clean running water. Subsequently consult an ophthalmologist.

In case of troubles or persistent symptoms, consult an ophthalmologist.

After swallowing:

Rinse mouth thoroughly with water.

Drink plenty of water and provide fresh air. Call for a doctor immediately.

4.2 Most important symptoms and effects, both acute and delayed Allergic reactions

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4.3 Indication of any immediate medical attention and special treatment needed

Symptomatic treatment.

SECTION 5: Firefighting measures**5.1 Extinguishing media****Suitable extinguishing agents:**

Extinguishing powder, foam, carbon dioxide.

Use fire extinguishing methods suitable to surrounding conditions.

For safety reasons unsuitable extinguishing agents: Water with full jet**5.2 Special hazards arising from the substance or mixture**Fire will produce dangerous decomposition products like dense, black smoke, carbon dioxide (CO₂), carbon monoxide (CO) and nitrogen oxides (NO_x). Inhalation may cause serious health damage.

Under certain fire conditions, traces of other toxic gases cannot be excluded.

5.3 Advice for firefighters**Protective equipment:**

Wear self-contained respiratory protective device.

Wear fully protective suit.

Additional information

Collect contaminated fire fighting water separately. It must not enter the sewage system.

SECTION 6: Accidental release measures**6.1 Personal precautions, protective equipment and emergency procedures**

Wear protective equipment. Keep unprotected persons away.

Avoid contact with skin and eyes.

6.2 Environmental precautions:

Do not allow product to reach sewage system or any water course.

Inform respective authorities in case of seepage into water course or sewage system.

Keep contaminated washing water and dispose of appropriately.

6.3 Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Dispose of the material collected according to regulations.

6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

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SECTION 7: Handling and storage**7.1 Precautions for safe handling**

Avoid prolonged, intensive skin contact and contact with the eyes.

Avoid the handling of incompatible substances and mixtures. Incompatible substances: see section 10.5

Information about fire - and explosion protection: No special measures required.**7.2 Conditions for safe storage, including any incompatibilities****Storage:****Requirements to be met by storerooms and receptacles:**

Make sure spills can be contained, e.g. in sump pallets.

Protect from frost, heat and direct sunlight. Keep tightly closed, cool and dry.

Information about storage in one common storage facility:

Note the rules for common storage in accordance with TRGS 510 - "Storage of hazardous substances in transportable containers".

Store away from foodstuffs.

Further information about storage conditions: None.**Storage class:** 12**7.3 Specific end use(s)** No further relevant information available.**SECTION 8: Exposure controls/personal protection****8.1 Control parameters****Ingredients with limit values that require monitoring at the workplace:****55965-84-9 mixture of: 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1)**

MAK (Germany)	Long-term value: 0.2E mg/m ³ vgl. Abschn. Xc
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Additional information: The lists valid during the making were used as basis.**8.2 Exposure controls** Provide good ventilation and/or an exhaust system in the work area.**Appropriate engineering controls**

Ensure a good ventilation. This can be achieved by local exhaustion or general exhaust air.

Individual protection measures, such as personal protective equipment**General protective and hygienic measures:**

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

Immediately remove all soiled and contaminated clothing

Do not eat, drink, smoke or sniff while working.

Use skin protection cream for skin protection.

Respiratory protection:

Breathing protection is always required when spraying.

Use combination filter A2(-P2) according to EN 14387.

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Hand protection

Work with gloves. Gloves must be inspected for damage before use. Defective or damaged gloves must not be used. Gloves must satisfy the specifications of EC directive 89/686/EEG and standard EN 374.

It is recommended to use long gloves to minimize contact by splashing.

Material of gloves

Nitrile rubber

Recommended thickness of the material: 0,06 mm

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Penetration time of glove material

> 480 minutes

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

Eye/face protection

Wear protective goggles to protect against splashing.

Have eye wash bottle or eye rinse ready at work place.

Professional Cooperative Rules - BGR 192 Use of eye and face protection

Body protection: Impervious protective clothing

SECTION 9: Physical and chemical properties**9.1 Information on basic physical and chemical properties****General Information**

Physical state	Liquid
Colour:	Different according to colouring
Odour:	Low odour
Odour threshold:	Not applicable for mixtures.
Melting point/Freezing point:	Not security-related.
Boiling point or initial boiling point and boiling range	100 °C (7732-18-5 water)
Flammability	Not applicable.
Lower and upper explosion limit	
Lower:	Not determined.
Upper:	Not determined.
Flash point:	Not applicable.
Auto-ignition temperature:	Not applicable.
Decomposition temperature:	For mixtures not applicable.
pH at 20 °C	8-9.5
Viscosity:	Not security-related.
Solubility	
water:	Miscible / waterdilutable.

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polar solvents:	Partly miscible.
non-polar solvents:	Not miscible or difficult to mix.
Partition coefficient n-octanol/water (log value)	For mixtures not applicable.
Vapour pressure at 20 °C:	23 hPa (7732-18-5 water)
Density and/or relative density	
Density at 20 °C:	1.09-1.38 g/cm ³
Vapour density	Not applicable.

9.2 Other information**Appearance:****Form:** Fluid**Important information on protection of health and environment, and on safety.****Ignition temperature:** Product is not selfigniting.**Explosive properties:** Product does not present an explosion hazard.**Change in condition****Softening point/range****Oxidising properties** In its condition as supplied, the product is neither flammable nor oxidising.**Evaporation rate** Not applicable.**Information with regard to physical hazard****classes**

Explosives	Void
Flammable gases	Void
Aerosols	Void
Oxidising gases	Void
Gases under pressure	Void
Flammable liquids	Void
Flammable solids	Void
Self-reactive substances and mixtures	Void
Pyrophoric liquids	Void
Pyrophoric solids	Void
Self-heating substances and mixtures	Void
Substances and mixtures, which emit flammable gases in contact with water	Void
Oxidising liquids	Void
Oxidising solids	Void
Organic peroxides	Void
Corrosive to metals	Void
Desensitised explosives	Void

SECTION 10: Stability and reactivity**10.1 Reactivity** No further relevant information available.

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10.2 Chemical stability Product is stable under normal storage conditions.**10.3 Possibility of hazardous reactions** No dangerous reactions known.**10.4 Conditions to avoid** No further relevant information available.**10.5 Incompatible materials:** strong oxidizing agents**10.6 Hazardous decomposition products:**

In case of fire arise: smoke and carbon oxides. Under certain fire conditions tracks of other toxic products can not be excluded.

SECTION 11: Toxicological information**11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008****Acute toxicity** Based on available data, the classification criteria are not met.**LD/LC50 values relevant for classification:**

The quoted data are literature values and/or manufacturer/supplier data.

Specific symptoms in biological assay:**Skin corrosion/irritation**

Based on available data, the classification criteria are not met.

May cause irritations.

Serious eye damage/irritation

Based on available data, the classification criteria are not met.

May cause irritations.

Respiratory or skin sensitisation May cause an allergic skin reaction.**Germ cell mutagenicity** Based on available data, the classification criteria are not met.**Carcinogenicity** Based on available data, the classification criteria are not met.**Reproductive toxicity** Based on available data, the classification criteria are not met.**STOT-single exposure** Based on available data, the classification criteria are not met.**STOT-repeated exposure** Based on available data, the classification criteria are not met.**Aspiration hazard** Based on available data, the classification criteria are not met.**Additional toxicological information:****CMR effects (carcinogenity, mutagenicity and toxicity for reproduction)**

The product is not classified as carcinogenic, mutagenic or toxic to reproduction (CMR properties).

11.2 Information on other hazards**Endocrine disrupting properties**

None of the ingredients is listed.

SECTION 12: Ecological information**12.1 Toxicity****Aquatic toxicity:** There are no statements/information available of the preparation.

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12.2 Persistence and degradability No further relevant information available.**12.3 Bioaccumulative potential** No further relevant information available.**12.4 Mobility in soil** No further relevant information available.**12.5 Results of PBT and vPvB assessment**

This product does not contain relevant substances that have been assessed as persistent, bioaccumulative and toxic (PBT) or as very persistent and very bioaccumulative (vPvB).

PBT: Not applicable.**vPvB:** Not applicable.**12.6 Endocrine disrupting properties** For information on endocrine disrupting properties see section 11.**12.7 Other adverse effects** No further relevant information available.**SECTION 13: Disposal considerations****13.1 Waste treatment methods****Recommendation**

Do not allow the product to enter the sewage system, water bodies or soil, not even when cleaning tools.
Dispose of product residues by commissioning a waste disposal company.

European waste catalogue

08 01 12 | waste paint and varnish other than those mentioned in 08 01 11

SECTION 14: Transport information**14.1 UN number or ID number**

ADR, ADN, IMDG, IATA

Void

14.2 UN proper shipping name

ADR, ADN, IMDG, IATA

Void

14.3 Transport hazard class(es)

ADR, ADN, IMDG, IATA

Class

Void

14.4 Packing group

ADR, IMDG, IATA

Void

14.5 Environmental hazards:

Not applicable.

14.6 Special precautions for user

Not applicable.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable.

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UN "Model Regulation":

Void

SECTION 15: Regulatory information**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture****Directive 2012/18/EU****Named dangerous substances - ANNEX I** None of the ingredients is listed.**REGULATION (EC) No 1907/2006 ANNEX XVII** Conditions of restriction: 3**DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II**

None of the ingredients is listed.

REGULATION (EU) 2019/1148**Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))**

None of the ingredients is listed.

Annex II - REPORTABLE EXPLOSIVES PRECURSORS

None of the ingredients is listed.

Regulation (EC) No 273/2004 on drug precursors

None of the ingredients is listed.

Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors

None of the ingredients is listed.

National regulations:**Information about limitation of use:**

Observe employment restrictions concerning young persons.

Observe employment restrictions for expectant or nursing mothers.

Waterhazard class: Water hazard class 2 (Self-assessment): hazardous for water.**Labelling according to Regulation (EC) No 2004/42**

VOC limit according to 2004/42/EC for category a (WB) and maximum VOC content: see lid.

15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.**SECTION 16: Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

The given conditions of work of the user extract themselves from our knowledge and control. The product/the preparation may be used without written permission for no other use, than the mentioned intended purpose. The user is responsible for the observance of all necessary legal instructions.

This Safety Data Sheet replaces all previous versions. With the newest version in each case, the preceding Safety Data Sheets are set out of strength.

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For further information please consult the "Technical Data Sheet".
Misuse may cause damage to health and environment.

Labelling according to regulation (EC) No 528/2012**Additional information:** Contains protective agent for products in storage.**Wording of H and EUH phrases (number and full text)**

H301 Toxic if swallowed.
H302 Harmful if swallowed.
H310 Fatal in contact with skin.
H311 Toxic in contact with skin.
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H330 Fatal if inhaled.
H335 May cause respiratory irritation.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.
EUH071 Corrosive to the respiratory tract.

Classification according to Regulation (EC) No 1272/2008

Skin sensitisation	The classification of the mixture is generally based on the calculation method using substance data according to Regulation (EC) No 1272/2008.
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Date of previous version: 11.02.2025**Version number of previous version:** 03-05**Abbreviations and acronyms:**

ATE: Acute toxicity estimate values
Acute Tox. 3: Acute toxicity – Category 3
Acute Tox. 4: Acute toxicity – Category 4
Acute Tox. 2: Acute toxicity – Category 2
Skin Corr. 1B: Skin corrosion/irritation – Category 1B
Skin Corr. 1C: Skin corrosion/irritation – Category 1C
Skin Irrit. 2: Skin corrosion/irritation – Category 2
Eye Dam. 1: Serious eye damage/eye irritation – Category 1
Skin Sens. 1: Skin sensitisation – Category 1
Skin Sens. 1A: Skin sensitisation – Category 1A
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3
Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1
Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1

Sources

- Regulation 1907/2006/EC (REACH-Regulation)
- Regulation 1272/2008/EC (CLP-Regulation)

*** Data compared to the previous version altered.**